

March 27, 2022

Ref.: 282374

To: All Tender Participants

Dear Sir / Madam,

Re: Public Tender No. PD22000173 (the "Tender") – Clarifications

The Company has received certain requests for clarification regarding the Tender, in accordance with Section 5.1 thereof, provided below (the “**Questions**”). Next to each Question is the Company’s answer, which shall be considered by the Company as authoritative.

	<u>Question</u>	<u>Answer</u>
1	What is the gas slugs duration	The expected gas slugs duration is up to 13 hours
2	The ratio of the gas volumetric flow rate to the total volumetric flow rate of all fluid. Include GVF value.	See table attached.
3	The definition of pumps is broad, volumetric pumps can come in several types, for example diaphragm pumps, piston pumps and more. Will any type that does the job fit or are you interested in a particular type of pump?	The intention is for rotary type pump that is suitable for crude mixture/ steam suction, and capable of self-priming. There are two purposes for the pumps: 1. To empty the headers of the tanks. the pump should be able to perform suction of all the fluid as much as possible, meaning, the pumps will start from header full of fluid, and will stop when the fluid becomes a mixture of the liquid residue with the steam. Therefore, the pumps need to be suitable for multiphase flow. 2. Suction from drainage pit (below level "0") from debt up to 3 m. Thus the pump should be self-priming.
4	Percentage of gas inside the product	See table attached.

Thank you for your continued interest in the Tender; we look forward to receiving your bids.

Sincerely,

Talmor

Talmor Sela

Procurement and Engagements Department



Pressure in emptying header	Pressure at the pump inlet	Vapor Fraction at the pump inlet	Total evacuating flow rate	Vapor volume flow at the pump inlet	Vapor density	Liquid volume flow at the pump inlet	Liquid density	Gas Volume Fraction at the pump inlet
P	PSUCT	VF	MFLOW	VFLOW	VDENS	LFLOW	LDENS	GVF
bar-G	bar-G		kg/hr	Am3/hr	kg/Am3	Am3/hr	kg/Am3	
-0.9	-0.90022	0.269003	128.349	49.8617	0.345622	0.138325	803.299	0.997234
-0.882	-0.88227	0.254114	156.64	49.8288	0.394627	0.171145	800.349	0.996576
-0.864	-0.86432	0.231295	195.719	49.7823	0.441448	0.217732	797.968	0.995646
-0.846	-0.84638	0.2113	240.032	49.7289	0.487499	0.271133	795.88	0.994578
-0.828	-0.82845	0.193514	290.158	49.6679	0.532873	0.332096	794.021	0.993358
-0.81	-0.81053	0.177485	346.832	49.5984	0.577655	0.401571	792.341	0.991968
-0.792	-0.79262	0.162881	410.964	49.5193	0.621902	0.480734	790.808	0.990386
-0.774	-0.77472	0.14945	483.68	49.429	0.665658	0.57104	789.396	0.98858
-0.756	-0.75683	0.137	566.372	49.3257	0.708952	0.674297	788.083	0.986514
-0.738	-0.73896	0.125382	660.789	49.2072	0.751808	0.792767	786.858	0.984144
-0.72	-0.72111	0.114481	769.103	49.0707	0.794232	0.929265	785.706	0.981414
-0.702	-0.70327	0.104208	894.091	48.9126	0.836238	1.08739	784.619	0.978252
-0.684	-0.68547	0.094491	1039.29	48.7283	0.877821	1.27172	783.59	0.974566
-0.666	-0.66769	0.085274	1209.27	48.5118	0.918967	1.4882	782.615	0.970236
-0.648	-0.64996	0.076516	1410.04	48.2554	0.959661	1.7446	781.687	0.965108
-0.63	-0.63227	0.068183	1649.63	47.9487	0.999877	2.05133	780.805	0.958974
-0.612	-0.61465	0.060252	1938.89	47.5775	1.03957	2.42246	779.965	0.95155
-0.594	-0.59712	0.052708	2292.78	47.1226	1.07867	2.87737	779.168	0.942452
-0.576	-0.57969	0.045543	2732.65	46.5563	1.11711	3.44373	778.411	0.931126
-0.558	-0.5624	0.038757	3289.05	45.8388	1.15478	4.16116	777.696	0.916776
-0.54	-0.54532	0.032359	4007.61	44.9112	1.19152	5.08878	777.024	0.898224
-0.522	-0.5285	0.026367	4957.81	43.6833	1.22711	6.31663	776.397	0.873666
-0.504	-0.51208	0.020812	6248.35	42.0144	1.26123	7.98556	775.82	0.840288
-0.486	-0.49622	0.015742	8052.09	39.6804	1.29342	10.3196	775.3	0.793608
-0.468	-0.48111	0.011217	10649.2	36.3183	1.32312	13.6817	774.842	0.726366
-0.45	-0.46699	0.00733	14460.5	31.3829	1.34957	18.6171	774.459	0.627658
-0.432	-0.45401	0.004181	20014.9	24.189	1.37214	25.811	774.153	0.48378
-0.414	-0.44093	0.00169	28272.5	13.4914	1.39252	36.5086	773.892	0.269828
-0.396	-0.43136	0.000442	35333.5	4.34009	1.40626	45.6599	773.707	0.086802
-0.378	-0.41873	0	38681.5	0	0	50	773.63	0
-0.36	-0.40075	0	38681.5	0	0	50	773.63	0
-0.342	-0.38275	0	38681.5	0	0	50	773.63	0





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-0.324	-0.36475	0	38681.5	0	0	50	773.63	0
-0.306	-0.34675	0	38681.5	0	0	50	773.63	0
-0.288	-0.32875	0	38681.5	0	0	50	773.629	0
-0.27	-0.31075	0	38681.5	0	0	50	773.629	0
-0.252	-0.29275	0	38681.5	0	0	50	773.629	0
-0.234	-0.27475	0	38681.5	0	0	50	773.629	0
-0.216	-0.25675	0	38681.4	0	0	50	773.629	0
-0.198	-0.23875	0	38681.4	0	0	50	773.629	0
-0.18	-0.22075	0	38681.4	0	0	50	773.628	0
-0.162	-0.20275	0	38681.4	0	0	50	773.628	0
-0.144	-0.18475	0	38681.4	0	0	50	773.628	0
-0.126	-0.16675	0	38681.4	0	0	50	773.628	0
-0.108	-0.14875	0	38681.4	0	0	50	773.628	0
-0.09	-0.13075	0	38681.4	0	0	50	773.628	0
-0.072	-0.11275	0	38681.4	0	0	50	773.628	0
-0.054	-0.09475	0	38681.4	0	0	50	773.628	0
-0.036	-0.07675	0	38681.4	0	0	50	773.628	0
-0.018	-0.05875	0	38681.4	0	0	50	773.628	0
0	-0.04075	0	38681.4	0	0	50	773.628	0

The goal is to reach the vacuum as deeply as possible

